Serial No.: 09/839,135



a plurality of the linear motors each comprised of the movable section, the outer frame and the fixed section are arranged to surround the screw shaft.

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4. (TWICE AMENDED) An injection mechanism of an injection molding machine according to claim 1, wherein a hole section is provided in the outer frame, the fixed section of each of the linear motors is comprised of a lid closing the hole section, and electrical elements of the fixed section of each of the linear motors are fixedly attached to an inside of the lid.

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7. (ONCE AMENDED) An injection mechanism of an injection molding machine according to claim 2, wherein the movable section of each of the linear motors is comprised of a prism having a rectangular cross section, and electrical elements of the linear motors are provided on four planes of the prism, respectively.

Please ADD new claims 12-15:

12. (NEW) An apparatus, comprising:

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- an injection unit extending in an first direction; and
- a motor to linearly drive the injection unit in the first direction, comprising:
- a frame,
- a first portion attached to the injection unit to move within the frame in the first direction, and
- a second portion detachably attached to the frame and facing the first portion.
 - 13. (NEW) The apparatus according to claim 12, wherein the frame defines